Annex C

Calibration Certification for the On-line Stack Monitoring System

Annex C1

Calibration Certification for the CEMS

(1)

Commissioning Check List 试运行检查项目表
MCS100FT

Customer data 客户资料

Customer: OSCAR Plant: OWTF

Location: SHW

1. Device data 设备资料

Device type 设备类型: MCS100FT (1)

Serial no. 序列号: 16070493

Sample probe type 取样探头类型: SFU

2. Plant data 电厂资料

Location 标签编号: Outside 室外 ☐ Under cover 有保护罩 ☐ Inside 室内 ☑

Orientation of the stack 取样点方向: Horizontal 水平 ☐ Vertical 垂直 ☑

Orientation of sample gas probe 取样探头方向: Horizontal 水平 ☑ Vertical 垂直 ☐

Pressure 压力 1010 hpa Gas temperature 烟气温度 410 °C

Plant operating status 电厂运行情况 Normal

3. Prerequisite 系统运行条件

	Y	N	Remarks 备注
3.1. Documentation + Delivery complete 文件+货物是否齐全	☑	☐	
3.2. Platform at measurement spot has suitable dimension? 测量点平台的尺寸是否合适?	☑	☐	
3.3. If this measurement location is under legal regulation, has it been acknowledged by an official body? 如果安装位置需要符合法律法规，此安装位置是否被官方认可?	☑	☐	
3.4. Customer specific data for parameterization available? 用户对系统参数的特殊要求是否可行?	☑	☐	
3.5. Cables, tubes and sample line installed but not connected? 电缆、管线和取样管线安装但没有连接?	☑	☐	
3.6. Compressed air station installed and compressed air available? 压缩空气站已安装并且压缩空气可以使用?	☑	☐	

4. **Preliminary work** 预备工作	Y	N	Remarks 备注
4.1. Mounting of flanges like described in the Operating Instruction? 法兰安装是否按照图纸?	☑	☐	
4.2. Check for damage 检查外部损伤	☑	☐	
4.3. Check ambient conditions 检查环境条件	☑	☐	
4.4. Check mounting conditions 检查安装条件	☑	☐	
4.5. Check cables / wires for correct installation 检查电缆/电线及其连接状况	☑	☐	
4.6. Check main power supply voltage 检查总供电电压	☑	☐	

5. **Periphery** 外部设备	Y	N	Remarks 备注
5.1. Check compressed air supply 检查压缩空气供应	☑	☐	
Inlet 入口(5 bar): 6 Bar			

6. **Sample probe** 取样探头	Y	N	Remarks 备注
6.1. Connect bundle of tubes and cables 管线和电缆的连接	☑	☐	
6.2. Install probe 探头安装	☑	☐	

7. MCS100FT	Y	N	Remarks 备注
7.1. Switch on analyzer and wait for warm up 打开分析仪并等待预热	☑	☐	
7.2. Check sample conditions 检查样气情况	☑	☐	
Flow rate 流量: 230 l/h			
7.3. Check zero conditions 检查零点情况	☑	☐	
Flow rate 流量: 160 l/h			
7.4. Perform zero point setting 零点设置	☑	☐	Test results within specification.
7.5. Perform span test 量程测试	☑	☐	
7.6. Parameterize the I/O Module 设置 I/O 模块参数	☑	☐	
7.7. Measured values are plausible 测量值是否合理	☑	☐	
7.8. Save device data 储存设备数据	☑	☐	
7.9. Complete Commissioning Sign-Off Sheet 完成试运行签署表	☑	☐	
7.10. Instruct the operator personnel 操作员培训 Hand over the maintenance manual and check lists 移交维护手册和检查表 - Measurement reading 读取测量值 - Perform customer maintenance 演示维护方法 - Read messages 读取信息	☑	☐	

8. Measured value

Index 编号	Source 信号源	Unit 单位	Range 范围		Reading (actual) 实际读数	Output value 产值
			Start 开始	End 结束		
1	HCL	mg/Nm^3	0	120	60.22ppm	60.22ppm
2	HF	mg/Nm^3	0	5	4.34ppm	4.34ppm
3	CO	mg/Nm^3	0	1000	128.21ppm	128.20ppm
4	NO	mg/Nm^3	0	500	122.01ppm	122.00ppm
5	NO_2	mg/Nm^3	0	200	98.81ppm	98.80ppm
6	NO_X	mg/Nm^3	0	500	412.11 mg/m³	412.12 mg/m³
7	SO_2	mg/Nm^3	0	300	83.21ppm	83.21ppm
8	CO_2	Vol o/o	0	25	20.01 o/o	20.01 o/o
9	H_2O	Vol o/o	0	40	32.02 o/o	32.01 o/o
10	O_2	Vol o/o	0	21	20.95 o/o	20.95 o/o
11	TOC	mg/Nm^3	0	300	122.01ppm	122.01ppm
12	NH_3	mg/Nm^3	0	100	53.30ppm	53.31ppm
13	CH_4	mg/Nm^3	0	100	112.01ppm	112.01ppm
14						
15						

Remarks 备注

Name 签名

Date
日期: 25/7/2018

Engineer
工程师:

Plant personnel
用户代表:

(2)

Commissioning Check List 试运行检查项目表
MCS100FT

Customer data 客户资料

Customer: Oscar
Plant: OWTF
Location: SHW

1. Device data 设备资料

Device type 设备类型: MCS100FT (2)
Serial no. 序列号: 1607 0494
Sample probe type 取样探头类型: SFU

2. Plant data 电厂资料

Location 标签编号	Outside 室外 ☐	Under cover 有保护罩 ☐	Inside 室内 ☑
Orientation of the stack 取样点方向	Horizontal 水平 ☐	Vertical 垂直 ☑	
Orientation of sample gas probe 取样探头方向	Horizontal 水平 ☑	Vertical 垂直 ☐	

Pressure 压力 1010 hpa
Gas temperature 烟气温度 410 °C
Plant operating status 电厂运行情况 Normal

3. Prerequisite 系统运行条件

	Y	N	Remarks 备注
3.1. Documentation + Delivery complete 文件+货物是否齐全	☑	☐	
3.2. Platform at measurement spot has suitable dimension? 测量点平台的尺寸是否合适?	☑	☐	
3.3. If this measurement location is under legal regulation, has it been acknowledged by an official body? 如果安装位置需要符合法律法规，此安装位置是否被官方认可?	☑	☐	
3.4. Customer specific data for parameterization available? 用户对系统参数的特殊要求是否可行?	☑	☐	
3.5. Cables, tubes and sample line installed but not connected? 电缆、管线和取样管线安装但没有连接?	☑	☐	
3.6. Compressed air station installed and compressed air available? 压缩空气站已安装并且压缩空气可以使用?	☑	☐	

4. **Preliminary work** 预备工作	Y	N	Remarks 备注
4.1. Mounting of flanges like described in the Operating Instruction? 法兰安装是否按照图纸?	☑	☐	
4.2. Check for damage 检查外部损伤	☑	☐	
4.3. Check ambient conditions 检查环境条件	☑	☐	
4.4. Check mounting conditions 检查安装条件	☑	☐	
4.5. Check cables / wires for correct installation 检查电缆/电线及其连接状况	☑	☐	
4.6. Check main power supply voltage 检查总供电电压	☑	☐	

5. **Periphery** 外部设备	Y	N	Remarks 备注
5.1. Check compressed air supply 检查压缩空气供应	☑	☐	
Inlet 入口(5 bar): 6 Bar			

6. **Sample probe** 取样探头	Y	N	Remarks 备注
6.1. Connect bundle of tubes and cables 管线和电缆的连接	☑	☐	
6.2. Install probe 探头安装	☑	☐	

7. MCS100FT	Y	N	Remarks 备注
7.1. Switch on analyzer and wait for warm up 打开分析仪并等待预热	☑	☐	
7.2. Check sample conditions 检查样气情况	☑	☐	
Flow rate 流量: 240 l/h			
7.3. Check zero conditions 检查零点情况	☑	☐	
Flow rate 流量: 150 l/h			
7.4. Perform zero point setting 零点设置	☑	☐	
7.5. Perform span test 量程测试	☑	☐	Test results within specification.
7.6. Parameterize the I/O Module 设置 I/O 模块参数	☑	☐	
7.7. Measured values are plausible 测量值是否合理	☑	☐	
7.8. Save device data 储存设备数据	☑	☐	
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2	HF	mg/Nm^3	0	5	4.32 ppm	4.32 ppm
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4	NO	mg/Nm^3	0	500	122.00 ppm	122.00 ppm
5	NO_2	mg/Nm^3	0	200	98.80 ppm	98.81 ppm
6	NO_X	mg/Nm^3	0	500	412.22 mg/Nm^3	412.21 mg/Nm^3
7	SO_2	mg/Nm^3	0	300	83.21 ppm	83.21 ppm
8	CO_2	Vol o/o	0	25	20.00 o/o	20.00 o/o
9	H_2O	Vol o/o	0	40	32.01 o/o	32.01 o/o
10	O_2	Vol o/o	0	21	20.95 o/o	20.95 o/o
11	TOC	mg/Nm^3	0	300	122.01 ppm	122.01 ppm
12	NH_3	mg/Nm^3	0	100	53.30 ppm	53.30 ppm
13	CH_4	mg/Nm^3	0	100	112.02 ppm	112.02 ppm
14						
15						

Remarks 备注

Date 日期: 25/7/2018

Engineer 工程师: Eddie Law

Name 签名

Plant personnel 用户代表:

Annex C2

Calibration Certification for the CAPCS

QM Zertifikat / QM certificate

Dusthunter SP30

SICK
Sensor Intelligence.

Identifikation / *identification*

Artikel Nr. / *Part No.:* **1089203** **DHSP30-T2V2FPNNNNNXXS**

Ident Nr. / *Ident no.:* 00116 Serien Nr. / *Serial no.:* **18168223**

Firmware Version / *Firmware version:* 01.02.06 (Feb 27 2018 11:37:54)
Bootloader Version / *Bootloader version:* 01.00.02
Hardware Revision / *Hardware version:* 1.2
Geräteausführung / *Device version:*
BUS-Adresse / *Bus address:* 1

Parameter / *Parameter*

Sensorantwortzeit / *Sensor response time* 60.0 sec.

Gebläse / *Blower:* installiert / *installed*

Messgrößen u. Koeffizienten / *Measuring variables and coefficients*

Streulichtfaktoren / *Scattered light coefficients:*

CC0 (abs.): -0.3800
CC1 (lin.): 0.6850
CC2 (square): 0.0000

Verstärkungsfaktor, Offset / *Gain factor, Offset:*

Gain 0: 10.0000 Offset 0: 0.00045

Faktoren Analogausgang / *Analog Output factors:*

CC0 (abs.): 2.00
CC1 (lin.): 170.85
CC2 (square): 0.00

Referenzgerät Streulicht DHSP100 Serien-Nr.:
Reference measuring device DHSP100 Serial no.:

SN: 00014 / 08518553

Spantest 70 Laser / *Span 70 Laser* 70.00 %

Relais 3: Wartung / Maintenance

Koeffizientensätze Messbereich 0 / *Coefficient Sets meas. range 0:*

Koeff. Satz 1 / *Coeff. set 1:*

CC 0 (abs.): 0.0000
CC 1 (lin.): 1.0000
CC 2 (square): 0.0000

Koeff. Satz 2 / *Coeff. set 2:*

CC 0 (abs.): 0.0000
CC 1 (lin.): 1.0000
CC 2 (square): 0.0000

Messbereich, Grenzwert / *Meas. range, limit:*

Messbereichsschalter / *Meas. range switch:* 0 (Software)

Messbereich Wert1 / *Meas. range low value:* 0.0 mg

Messbereich Wert2 / *Meas. range high value:* 75.0 mg

Grenzwert / *Limit value:* 50.0 mg

Gebläse Druck/*Blower Pressure:* 10.0 mbar

Modbus Schnittstelle / *Modbus interface:*

Protokoll / *protocol:* RTU
Adresse / *address:* 1
Baudrate / *baudrate:* 19200
Datenbits Parität Stopbits / *Databits parity stopbits:* 8 EVEN 1
Endian Codierung / *endian code:* NONE

Das Gerät mit der o.g. Serien-Nr. wurde überprüft und kalibriert nach den Qualitätsstandards der SICK-Gruppe basierend auf einem nach ISO9001 zertifizierten Qualitätssicherungssystem.

This device with the serial no. noted above has been tested and calibrated according to the quality standards of the SICK-Group, which are based on a ISO9001 certified Quality Assurance System.

Ottendorf-Okrilla, 16.04.2018

Unterschrift: / *Signature:*